

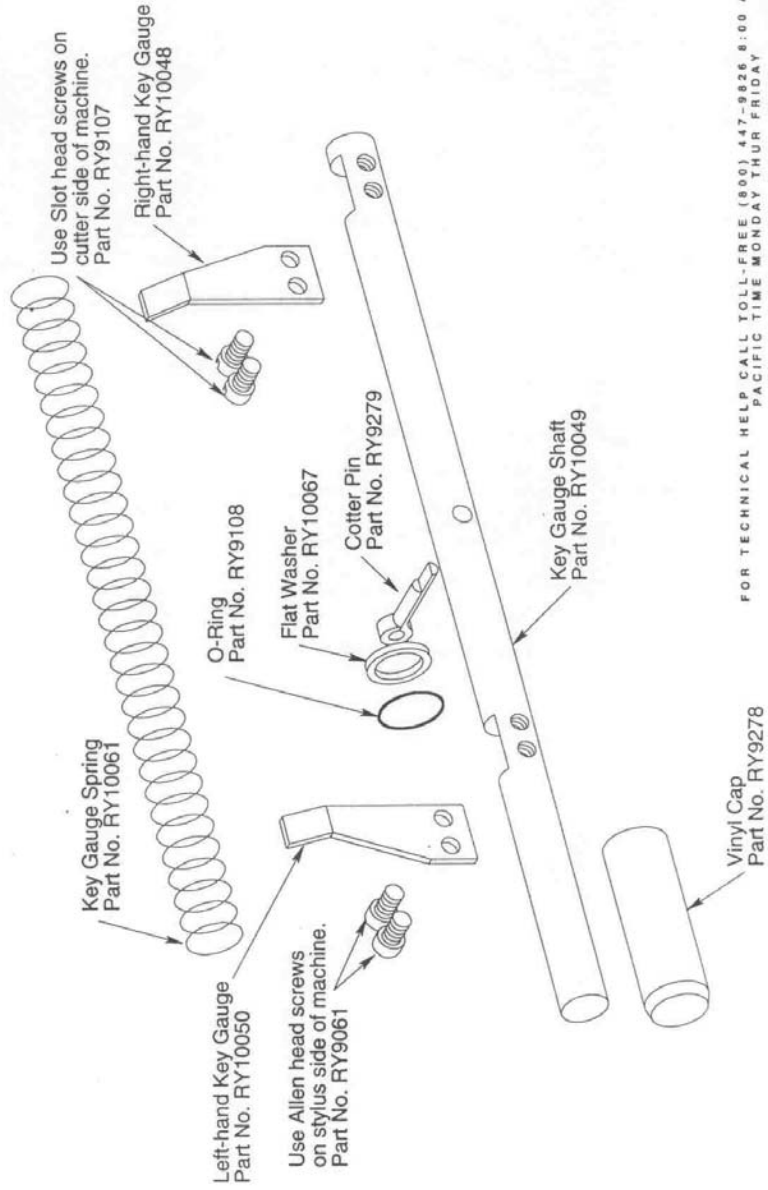


RY81 KEY GAUGE INSTALLATION INSTRUCTIONS

for Rytan, Inc. Model RY100 & RY256 High-Speed Semi-Automatic Key Duplicating Machines

INSTRUCTIONS

1. Left and Right key gauges must be installed as pictured. Key gauges and key gauge shaft are illustrated in the "flipped up" position.
2. Always install the Right-hand key gauge with Slot head screws.
3. The O-Ring and Flat Washer are installed on one side of the Cotter Pin as illustrated. The Key Gauge Spring is installed on the other side of the cotter Pin.



FOR TECHNICAL HELP CALL TOLL-FREE (800) 447-9826 8:00 AM TO 4:30 PM
PACIFIC TIME MONDAY THUR FRIDAY
455 MAPLE AVENUE • TORRANCE, CA 90503 U.S.A. • (800) • 447-9826

Vinyl Cap
Part No. RY9278