

Installing the **NEW RY200** Carriage with 4-WAY Vise Jaws



REMOVE AND REPLACE CARRIAGE

Turn over the machine onto a piece of carpet (you don't want to damage your machine). Use your 3/16" Allen Wrench and remove the 1/4" Cap Screw securing the Linkage Assembly, leave attached to the Drive Shaft.

Remove the Drive Shaft by pulling it out of the machine.

Lift the open end of the Linkage Assembly and cock back the Carriage, pull out the Carriage Release Button (black button) and release the Carriage. You will notice the entire assembly getting loose on the Drive Shaft.

Pound out the 1/4" diameter spring retaining pin, pound on the pin from the bottom of the Carriage.

Collect the Carriage Spring and the two 1/4" diameter Spring Pins.

Remove the two piece Linkage Assemble and set aside.

Pull out the Carriage Shaft from the Carriage Assembly and Machine.

Remove the Carriage Assembly and set aside.

Replace the old Carriage Assembly with the new RY200 Carriage Assembly with new 4-WAY Vise Jaws.

Install the new Carriage Assembly by reversing the above procedures.

You have installed a new RY200 Carriage Assembly onto your old RY100 Key Machine.

