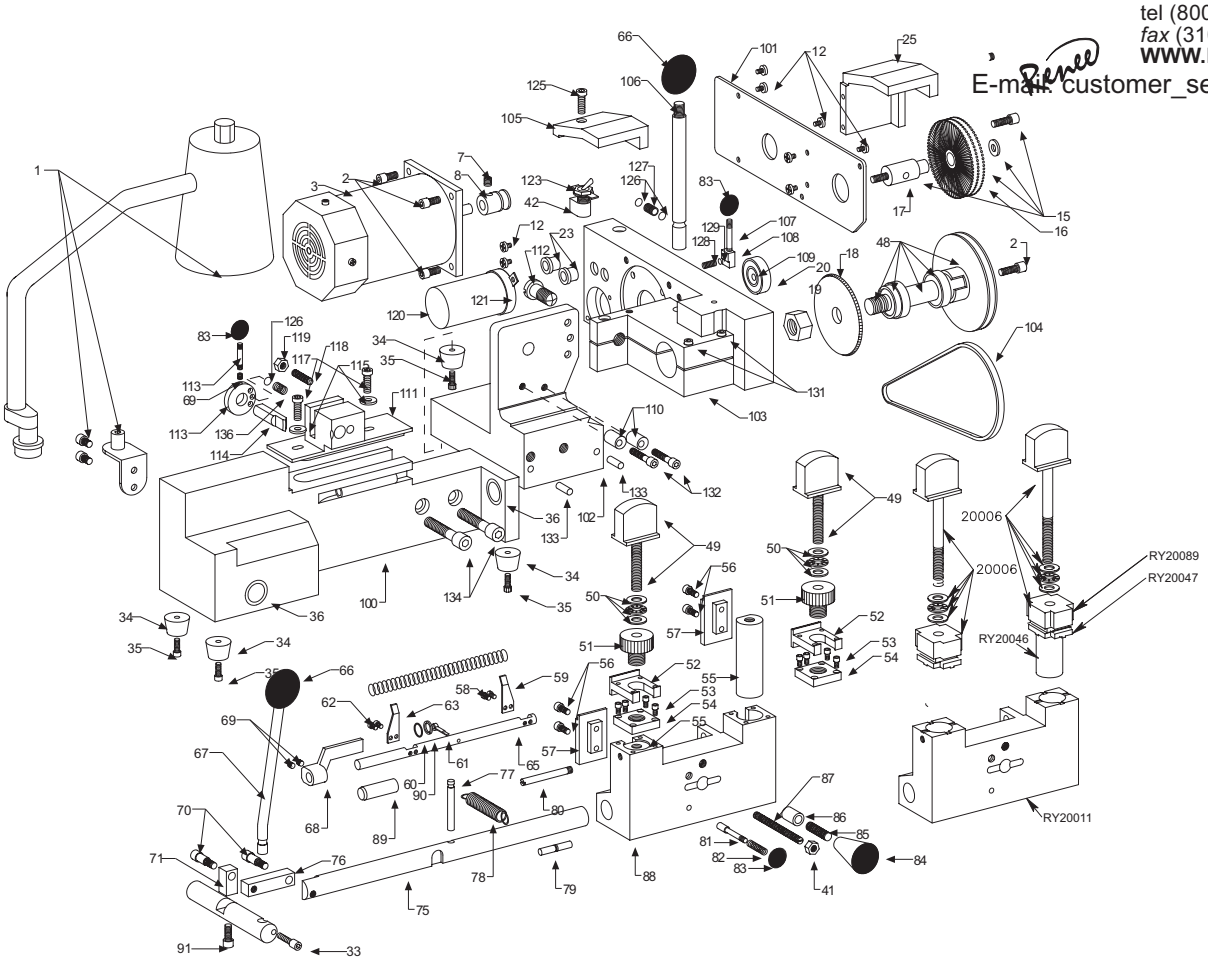
RY256 and RY456 Key Machine

Rytan INCORPORATED
455 Maple Avenue
Torrance, CA 90503
tel (800) 447-9826
fax (310) 212-6002
WWW.RYTAN.COM
E-mail: customer_service@rytan.com



RY256 PARTS LIST

1- RY39 Lamp Kit
2- RY9069 Cap Screw
3- RY10038 A.C. Motor
7- RY9048 Set Screw
8- RY10037 Motor Pulley
12- RY9046 Philips Screw
15- RY101 Wire Brush Kit (optional)
16- RY9074 Replacement Wire Brush
17- RY10101 Arbor
18- RY10030 or RY20030 Cutter
19- RY10036 Cutter Hex Nut (Left Hand)
20- RY9037 Ball Bearing Assembly
23- RY9053 Strain Relief
25- RY10013 Guard.
34- RY9145 Rubber Foot
35- RY9058 Cap Screw
36- RY9024 Bronze Oilite¨ Bearing
41- RY9055 Hex Jam Nut
42- RY9041 Switch
48- RY84 Ball Bearing Spindle Assembly
49- RY80 Key Vise Knob & Stud
50- RY82 3-Piece Thrust Bearing Assy.
51- RY10041 Top Jaw Clamp Knob
52- RY89 or RY20089 Top Vise Jaw
53- RY9063 Cap Screw
54- RY10045 Top Plate
55- RY10046 Vise Plunger
56- RY9062 Cap Screw
57- RY10047 or 20047 Bottom Vise Jaw
58- RY9107 Slot Head Screw
59- RY10048 Key Gauge R.H.
60- RY9108 O-Ring
61- RY9279 Cotter Pin
62- RY9061 Cap Screw
63- RY10050 Key Gauge L.H.
64- RY10061 Key Gauge Spring
65- RY10049 Key Gauge Shaft
66- RY9027 Lever Knob
67- RY10018 Lever Shaft
68- RY114 Key Gauge Protector (optional)
70- RY9059 Shoulder Screw
71- RY10020 Drive Link
72- RY10019 Drive Shaft
75- RY10022 Carriage Shaft
76- RY10021 Shaft Link
77- RY10026 Carriage Shaft Spring Pin
78- RY10025 Carriage Extension Spring
79- RY9200 Retaining Pin
80- RY10056 Key Ring Stud
81- RY10023 Carriage Release Stud
82- RY9025 Carriage Release Spring
83- RY9038 Carriage Release Knob
84- RY9028 Carriage Knob
85- RY10086 Threaded Stud
86- RY10060 Knob Spacer
87- RY10087 Carraige Over-Travel
88- RY10011 or RY20011 Carriage
89- RY9278 Vinyl Cap
90- RY10067 Flat Washer
91- RY9047 Cap Screw
100-RY256266 Machine Housing
101-RY256267 Access Plate
102-RY256262 Base
103-RY256261 Motor Bracket
104-RY9085 Drive Belt
105-RY256265 Cutter Guard
106-RY256274 Head Release
107-RY256270 Threaded Stud
108-RY256271 Shaft Lock
109-RY256273 Idler Eccentric
110-RY256272 Eccentric Stop
112-RY256282 Pivot Stud
113-RY256277 Stylus Detent Plate
114-RY256276 or RY456276 Stylus
115-RY9106 Flat Washer
116-RY9073 Small Flat Washer
117-RY9084 Cap Screw
118-RY9060 Set Screw
119-RY9097 Hex Jam Nut
120-RY10039 Capacitor
121-RY10044 Capacitor Bracket
123-RY9087 Switch Plate
124-RY9042 Cap Screw
125-RY9069 Cap Screw
126-RY9083 Steel Ball
127-RY9089 Compression Spring
128-RY9081 Compression Spring
129-RY9088 Steel Ball
131-RY9042 Cap Screw
132-RY9047 Cap Screw
133-RY9265 Dowel Pin
134-RY9102 Cap Screw
136-RY9001 Compression Sprin

Convert your RY256 to RY456
(RY256 with 4-way jaws)

Order part numbers:

RY20005 -Carriage assembly
RY114- Key Guage Protector (optional)
RY456032 -RY20030 Cutter with RY456276 stylus (optional)

Call us!

RY456 Parts

RY20011 Carriage
RY20005 Carriage Asy. with 4 Way Jaws
RY20006 Knob assb. w/ bearings
RY20030 Cutter for RY200 ,RY456 & RY65
RY20046 Vise Plunger
RY20047 Bottom Jaw
RY20089 Top Jaw
RY456276 Stylus

PARTS NOT ILLUSTRATED

RY9040 Power Cord
RY9051 Wire Nut
RY456375 MicroAdjust with RY456276 stylus
MA475 MicroAdjust with RY256276 stylus
MA480 MicroAdjust without stylus (for RY256276 or RY456276 stylus)

REPLACEMENT REPAIR KITS

RY81 Key Guage Assembly
RY82 Key Vise Thrust Bearing Kit
RY83 Carriage Drive Linkage Kit
RY84 Ball Bearing Spindle Assembly
RY85 Carriage Spring Assembly
RY86 Carriage Release Assembly

OPTIONAL ACCESSORIES

RY39 Lamp Kit
RY88 12 Volt D.C. Motor
RY99 12 Volt D.C. Wiring Kit
RY88 D.C. Motor Adapter
RY256 Operational Manual

Part drawing maybe different than actual part

PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE***SEE TERMS AND CONDITIONS